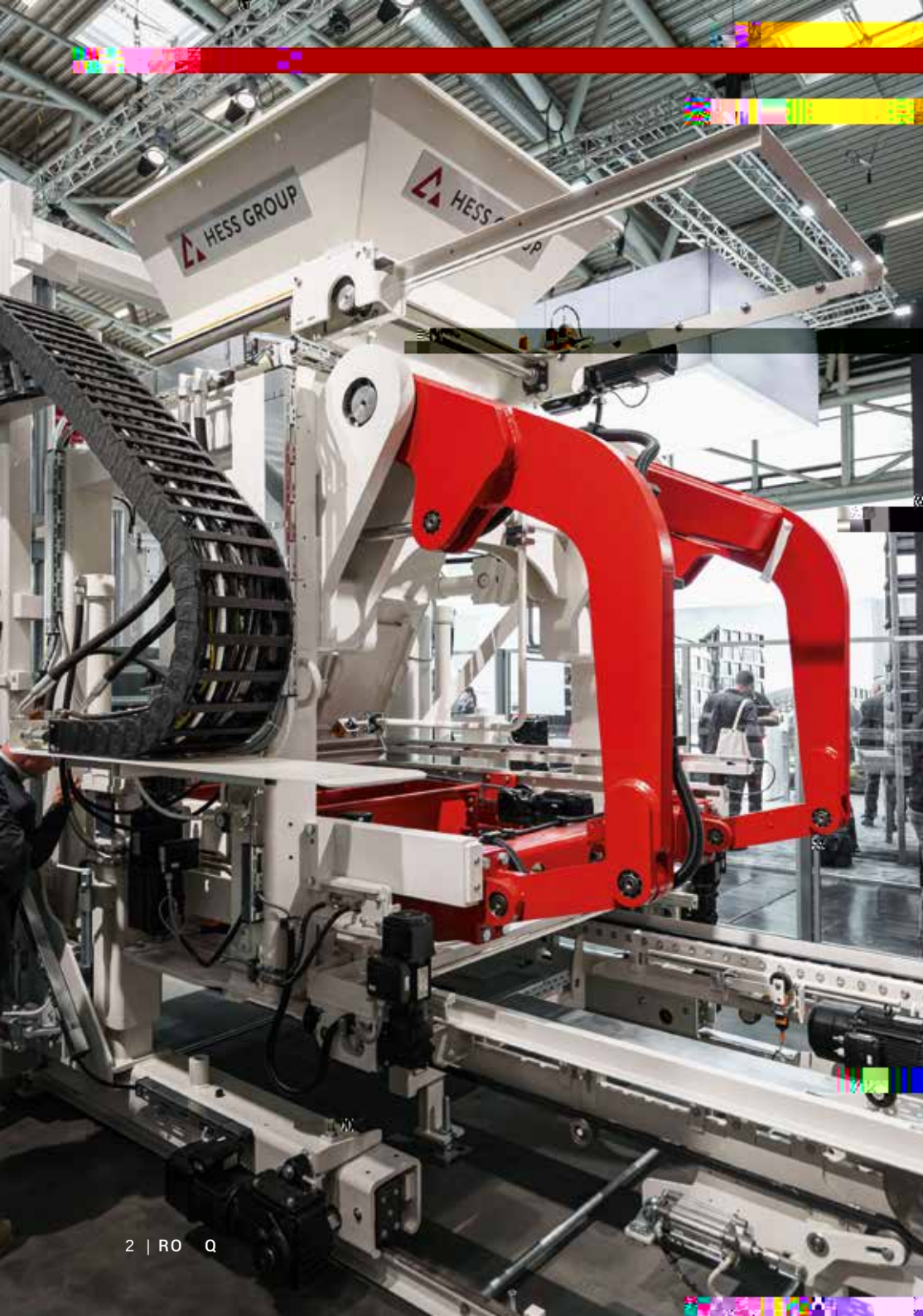




MIXING TECHNOLOGY

BATCHING AND MIXING PLANTS



OUR COMPANY

WHO IS HESS GROUP?

MIXERS, HANDLING SYSTEMS,
CONCRETE BLOCK AND PAVER
MACHINES, AND PACKAGING LINES

Our passion is developing technically superior machines for the production, processing, and handling of high-quality concrete products — and we have been doing so since 1948.

As a driver of new sustainable innovations and with a distinctive team spirit in an international environment, we continuously expand HESS GROUP's leading market position.

HESS GROUP WORLDWIDE

As part of the TOPWERK GROUP, HESS GROUP is represented worldwide. With eight international TOPWERK locations and a global network of representatives, HESS GROUP offers optimal service to its customers.



OUR
VISION

It is our endeavor to discover and create new market needs in close collaboration with our customers. For this, we develop solutions that make us and our customers innovative pioneers in the concrete block and paver industry.

yn m

Each of our products is developed specifcally according to our customers' needs. Our concrete block and paver plants are characterized by their durability and reliability and can be upgraded with the latest technology even after years.

o w

Open and honest communication is essential to us. We work together and develop solutions and results as a team and across departmental boundaries.

OUR
MISSION

We enable our customers – in collaboration with us – to produce the best concrete blocks and pavers effciently. The following four factors are paramount:

M ywo

Our customers are at the center of our actions. We are a reliable and honest partner who, together with them, shapes the digital future of our industry.

Sns n v mgy

Each of us has high standards for our personal work results. Taking responsibility for one's own actions and seeing mistakes as opportunities for improvement is part of our culture.

OUR
VALUES



vs

For us, quality means combining durability and reliability with the latest technology.

S y gy

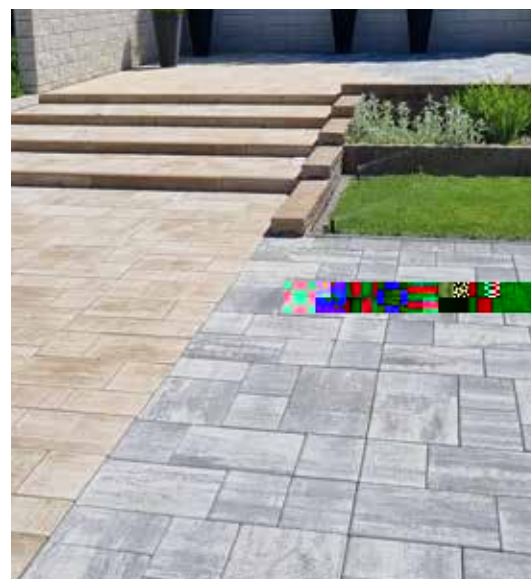
Innovation involves transforming the market through technology. By continuously enhancing automation, swiftly responding to market needs, and broadening refinement options, we ensure the long-term viability of our products.

M ywo Pym

In partnership with our customers, we fulfill individual requirements. We support them operationally as a knowledgeable and trustworthy partner.



As an innovative manufacturer of high-quality concrete block and paver plants, we – together with our customers – ensure our mutual market leadership.



**WE PUT
CONCRETE
INTO SHAPE.**

**BATCHING AND
MIXING PLANTS**

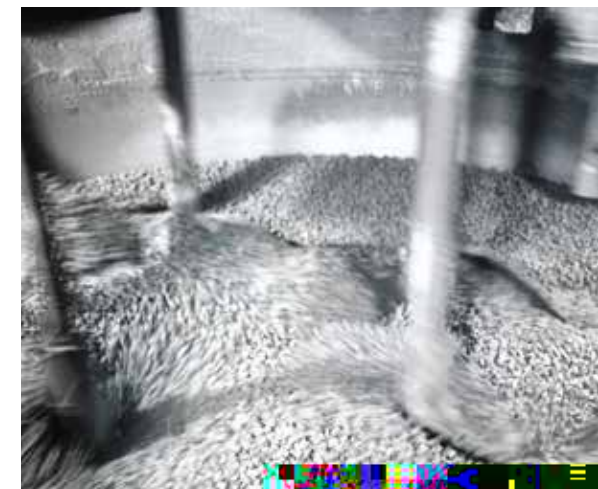


HESS BATCHING AND MIXING PLANTS

PERFECT MIXING RESULTS IN A SHORT TIME

We provide the necessary mixing plants for the production of high-quality concrete products, including paving stones, curbstones, hollow blocks, slabs, pipes, manholes, and precast components. Our mixing plants are equipped with all the essential batching devices for aggregates such as cement, water, and additives.

Our SM series concrete mixers are designed to deliver optimal mixing results in minimal cycle time while ensuring easy accessibility. Depending on customer needs and the layout of the plant, we offer a variety of concrete transport systems, including concrete buckets and belt conveyors. Additionally, we provide our premium Colormix dosing systems for colored concrete products.



Interior view of mixer with mix material



Colormix dosing system



Mixer SM 2250 with large access for cleaning and maintenance



SM 3375 with double-sided access for cleaning and maintenance

PLANETARY MIXER SERIES SM

FEATURES OF PLANETARY MIXER SERIES SM

- Self-supporting design with lower and upper frame
- Separate drive system (for tool plate and mixing stars)
- Stopping and re-starting the filled mixer at any time
- Two large opposite doors for optimal cleaning and maintenance
- Two large discharge openings in the bottom
- Significantly less concrete residues and cleaning effort due to special water supply
- Optionally, a special conveying device for cement addition to the mixer is available (almost dust-free cement addition)
- Due to high mixing intensity, particularly suitable for concretes with low water-cement ratio
- Modern microwave moisture measurement
- Ventilation (dust removal) via airbag or external extraction
- High safety through key transfer system



TECHNICAL OVERVIEW BASE CONCRETE MIXER

	SM 1500	SM 2250	SM 3375	SM 4500
Dry flling []	1,500	2,250	3,375	4,500
Max. flling weight [kg]	2,400	3,600	5,400	7,200
Compacted concrete output / batch [m³]	1	1.5	2.25	3
Main drive [kW]	22	30	2 x 22	3 x 22
Number of mixing stars and agitator [pcs]	2	2	3	3
Skip hoist drive [kW]	18.5	18.5	22	30

Technical changes reserved.

FEATURES MIXER SM SERIES



HESS
**FACE CONCRETE
MIXER
SM 500**

The powerful SM 500 is ideal for the production of high-quality face concrete products. Especially in combination with a base concrete mixer of the SM series, individual, high-quality products with a solid base and finest face mix layer can be produced.



TECHNICAL DATA SM 500

Dry filling [l]	500
Max. filling weight [kg]	800
Compacted concrete output / batch [m³]	0.333
Main drive [kW]	15
Number of mixing stars and agitator [pcs]	1+1
Skip hoist drive [kW]	7.5

Technical changes reserved.

FACE CONCRETE MIXER SM 500

FEATURES

- Sturdy base frame
- Two large doors with robust lock for good accessibility
- Optimized arrangement of mixing tools
- Optimized Pan diameter
- Tools
 - Mixing star with PU shovel, optional with cast steel shovel
 - Powerful agitator with wear-resistant rods
 - Side & bottom scrapers
- Hydraulically driven segment slide plate as concrete outlet
- Water supply from below for optimal distribution (optional from above)
- Optimal mixing results at all filling levels
- Minimum filling quantity of 160 l
- Optional high-pressure cleaning
- Stopping and re-starting the filled mixer at any time



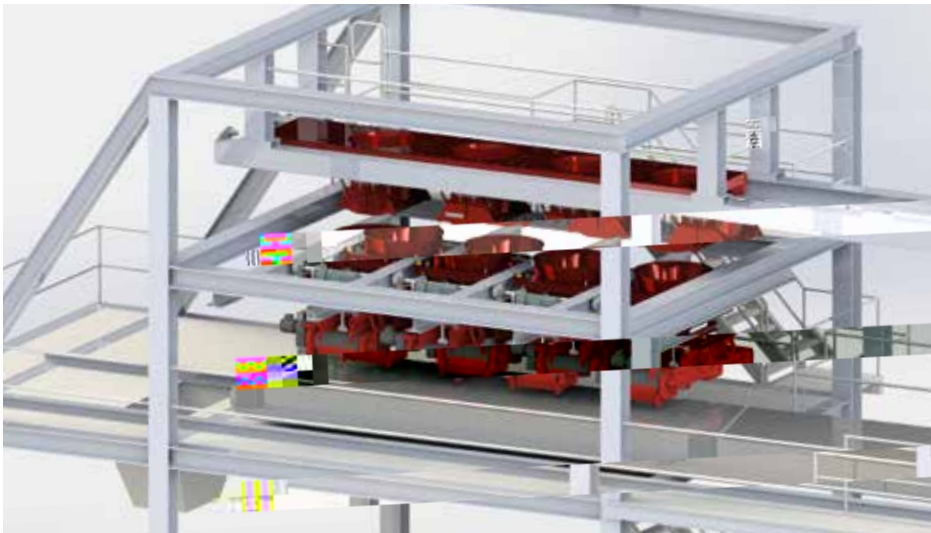
Solution Advanced: Installation of a draw plate with silo extension onto the machine hopper



Solution Professional: Dosing of face concrete with three hoppers



Solution Ultimate: Dosing of concrete with up to four concrete hoppers
Colormix system base concrete mix



Colormix system face concrete mix

3 COLORMIX SYSTEMS

ADVANCED

Installing a draw plate with a silo extension on the concrete block and paver machine silo allows for efficient production of Colormix products. The mixing plant supplies concrete in various colors onto the draw plate. The draw plate opens in adjustable sequences, enabling the differently colored concrete to flow into the machine hopper. This solution is suitable for both the face and base mix hopper.

PROFESSIONAL

Three concrete hoppers are placed side by side, each containing differently colored concrete. Each hopper is equipped with a discharge belt that regulates the position of the concrete as it is released onto the collection belt. The frequency-controlled collecting belt to the face mix silo of the concrete block machine can be moved left and right by an electric motor to distribute the concrete evenly into the machine hopper. Since all belt drives are speed-controlled, the color gradient in the final product can be accurately reproduced. Additionally, all parameters can be stored in the corresponding recipes.

ULTIMATE

The premium solution for producing multicolored concrete products involves a setup with up to four concrete hoppers. These hoppers are filled using a flying bucket that has the same number of buckets, which helps prevent contamination of colors before dosing. The discharge belts are both movable and speed-controlled. Additionally, the collection belt is also movable and speed-controlled, ensuring a controlled distribution of multicolored concrete into the hopper. This setup guarantees the reproducibility of defined color gradients in the final product. All parameters can be stored based on specific recipes. A similar system is also available for base concrete.



HESS

BATCHING AND MIXING PLANT CONTROL

CONTROL OVER ALL FUNCTIONS



Overview

With just one glance, the entire process of the mixing plant is captured. This enables quick and efficient monitoring and control.

Efficient operation

Components are controlled with as few mouse clicks as possible. This reduces the effort for the operator and increases productivity.

Simple operation

The design is clear and easy to understand. An intuitive user interface makes it easier to control the batching and mixing plant.

Moisture measurement and water dosing

Our moisture measurement and water dosing are characterized by intuitive handling and precise function. The entire effort for process-safe handling of concrete recipes has been reduced to a minimum.

Diagnostic function

The diagnostic function supports quick troubleshooting and minimizes downtime. Context-related tooltips or pop-up messages help with this.

Shift management

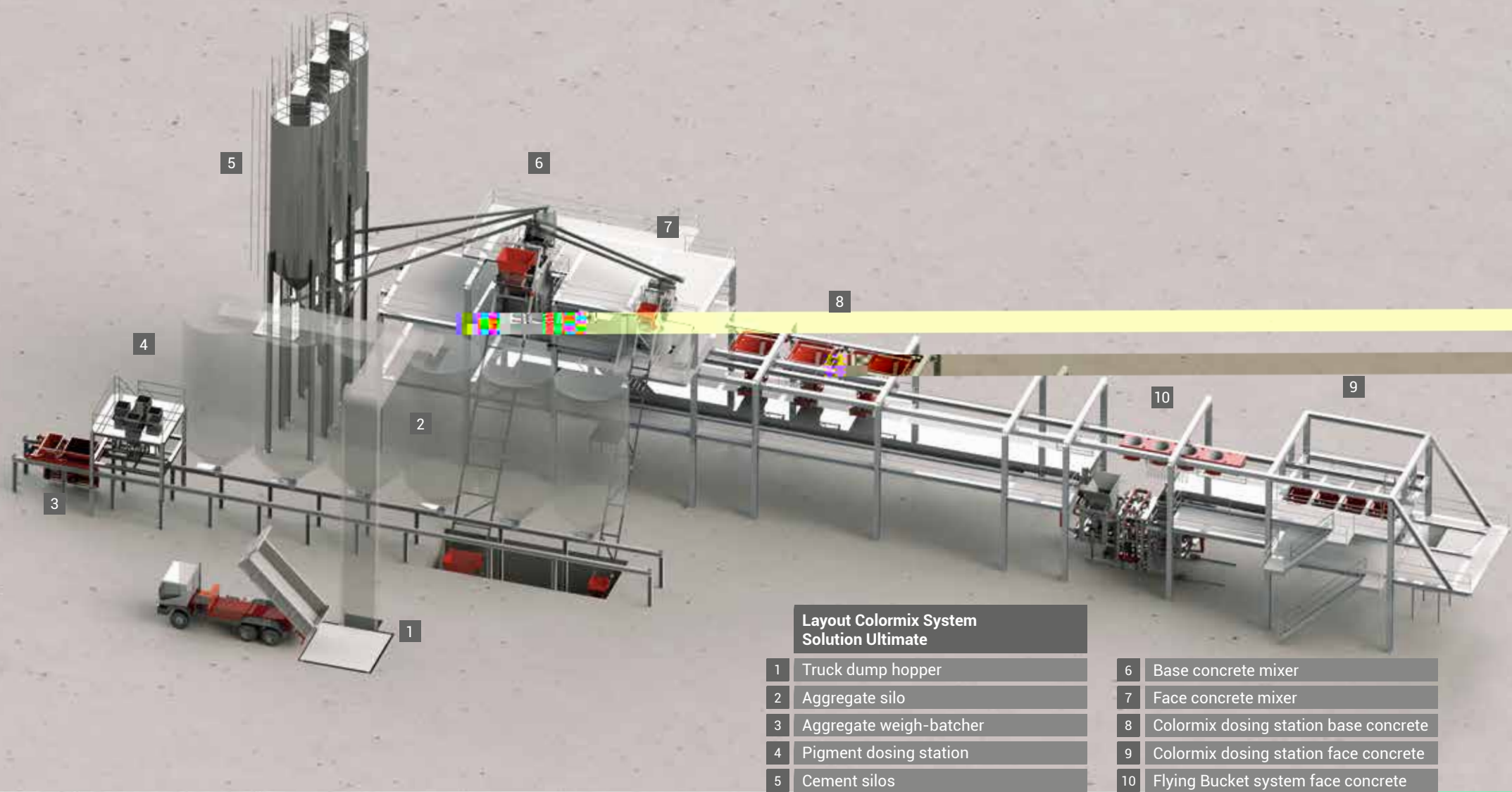
The software features a shift management system. Complete shift processes are logged, and all production-relevant data of the manufacturing process are collected and stored.

Recipe comparison

The additional function of comparable recipe data extends your plant visualization, allowing you to compare the current parameters of the batching and mixing plant with previously stored recipes.

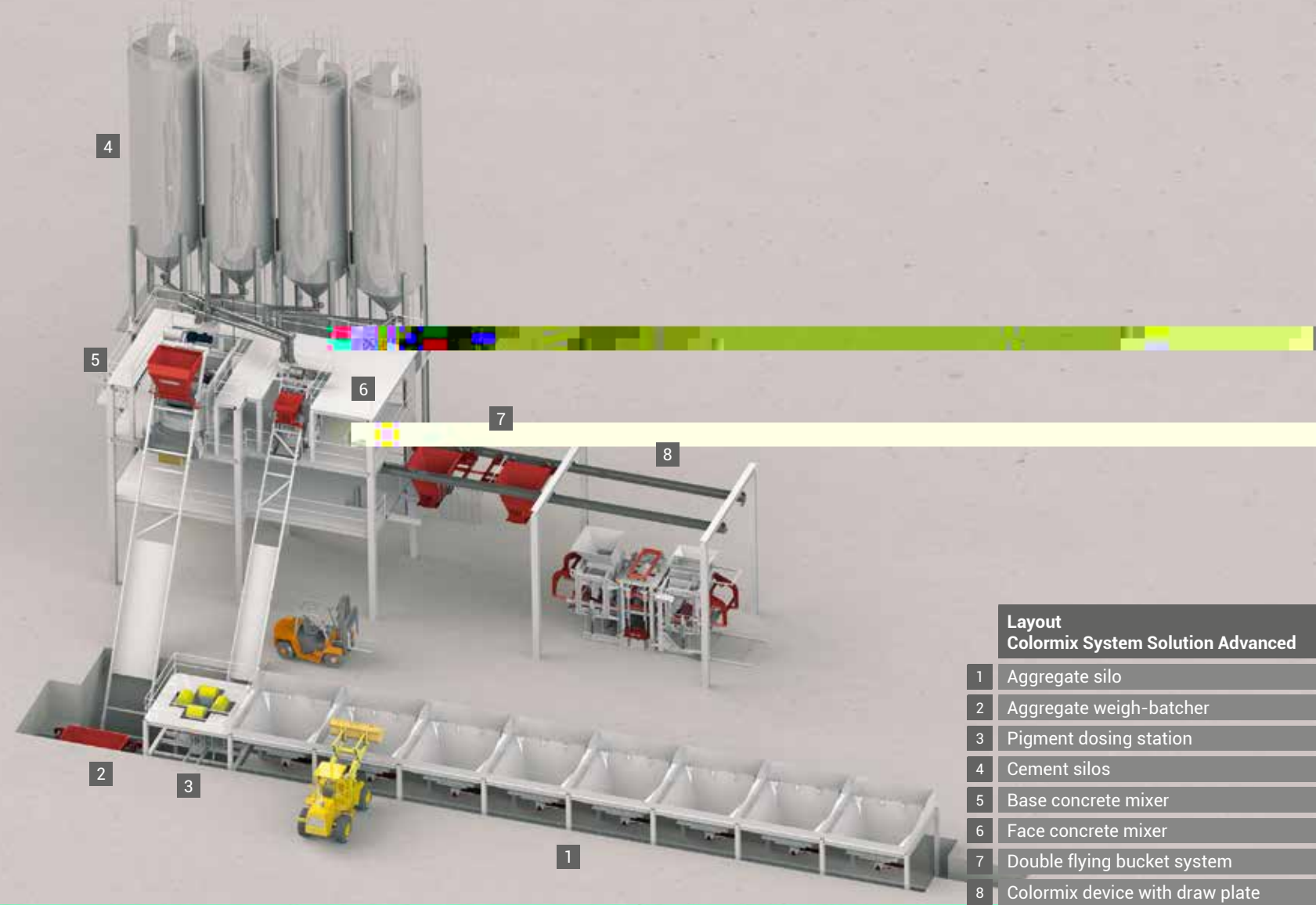
Material consumption data

All relevant data points of the mixing process are collected, stored, and available for evaluation. An optional connection to the ERP system of the customer is available. All material consumption data from the mixing plant can thus be managed by the customer.



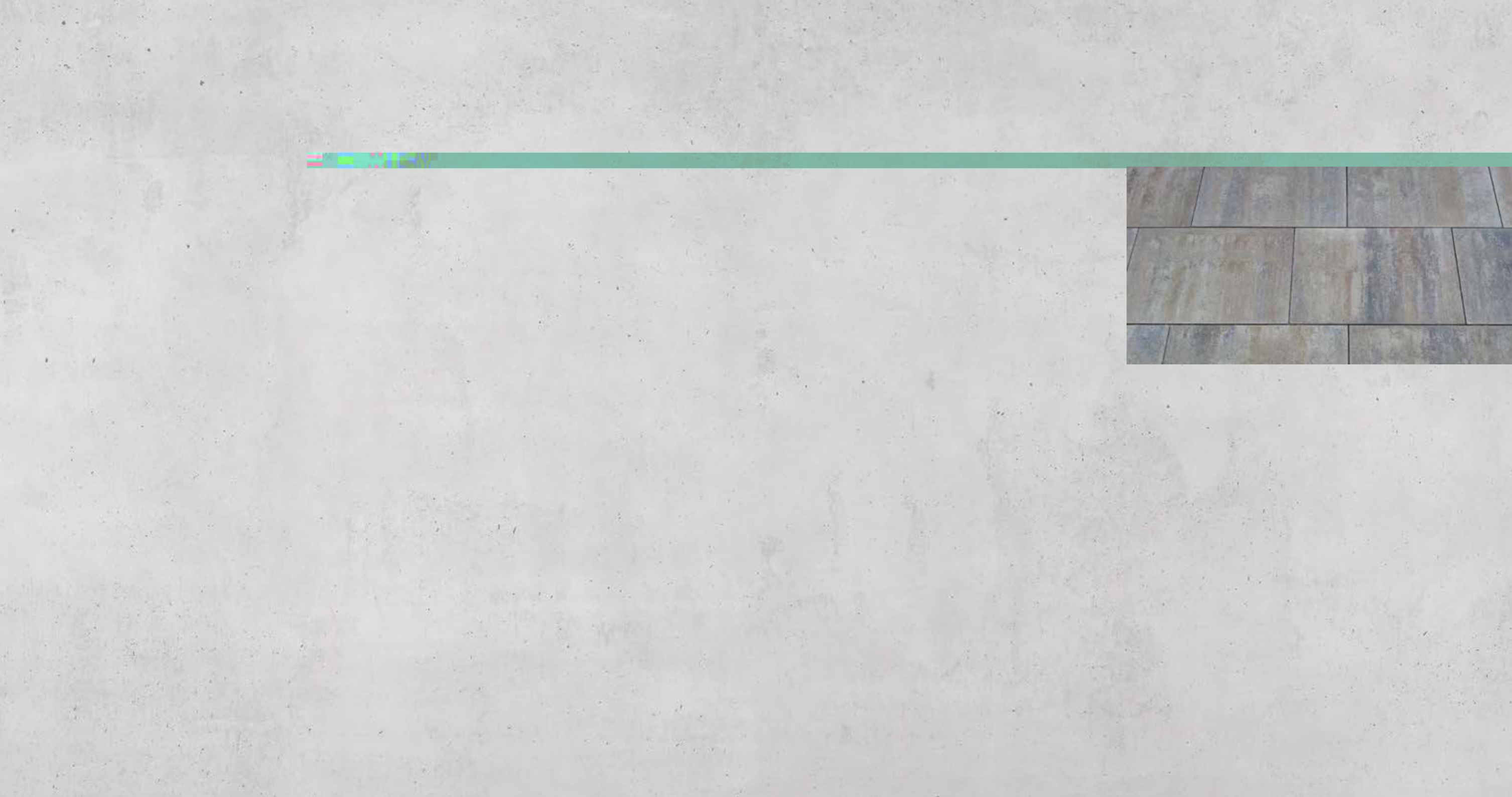
Layout Colormix System Solution Ultimate

1	Truck dump hopper	6	Base concrete mixer
2	Aggregate silo	7	Face concrete mixer
3	Aggregate weigh-batcher	8	Colormix dosing station base concrete
4	Pigment dosing station	9	Colormix dosing station face concrete
5	Cement silos	10	Flying Bucket system face concrete



Layout Colormix System Solution Advanced

1	Aggregate silo
2	Aggregate weigh-batcher
3	Pigment dosing station
4	Cement silos
5	Base concrete mixer
6	Face concrete mixer
7	Double flying bucket system
8	Colormix device with draw plate







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